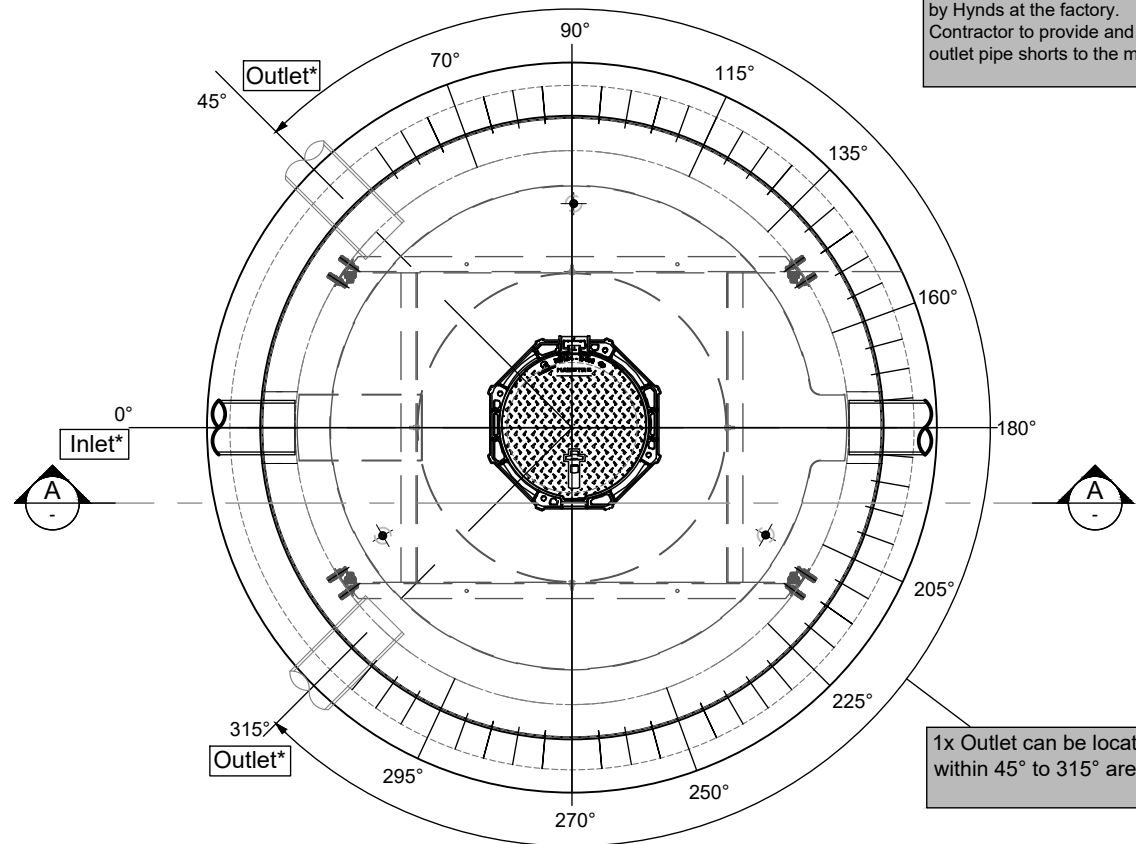


Inlet & outlet openings are core drilled by Hynds at the factory.
Contractor to provide and epoxy inlet & outlet pipe shorts to the manhole.

1x Outlet can be located anywhere within 45° to 315° area *



Plan View

- Minimum invert levels are given as per the below section detail. The invert level of the inlet is required to be 150mm above the invert level of the outlet pipe.
- If the inlet/outlet invert depth to the ground level is >1125/1275 mm, increased depths can be achieved by placement of additional manhole risers or adjustment rings on top of standard unit shown (to be supplied separately).
- Inlet and Outlet openings are core drilled by Hynds at Factory
Contractor to provide and epoxy Inlet & Outlet Pipe Shorts to Manhole
- Inlet Pipe:
 - Single inlet pipe from diversion manhole
 - Standard Requirement: Ø225mm, to be laid at 1.0%
 - Auckland PDEP Design: Ø225mm, to be laid at 0.5%
- Outlet Pipe:
 - Single outlet pipe to downstream junction manhole
 - Standard Requirement: Ø225mm, to be laid at 1.5%
 - Auckland PDEP Design: Ø225mm, to be laid at 1.0%
- The kit includes all components as shown. It is supplied to site in separate, easily identifiable components - please refer to separately supplied installation manual for site installation requirements.
- For install in B2 Exposure Classification environment, consult with Hynds if C or U exposure classification is required

NOTES:

- Concrete :
 - 1.1. $f'c = 50MPa$, 10mm Aggregate (SCC)
 - 1.2. Demould = 20MPa Min.
- Reo :
 - 2.1. $f_y = \text{Grade 500E MA}$
 - 2.2. Reo Cover = 40mm Min.
 - 2.3. Manufacturing Tolerance for Reinforcement Placing: Cover $\pm 5mm$ / $\pm 5mm$
 - 2.4. Tolerances for Reinforcement: As per NZS3109:1997 - Clause 3.9, and reproduced in DRG. no T6910 for reference.
 - 2.5. Min Lap Length : 40 x Bar Dia
 - 2.6. Do not re-bend reinforcing steel
- Tolerances for Precast Components: As per NZS3109:1997 - Table 5.1
- Design Load: HD60
- Design Life: 100 Years
- Exposure Classification: Internal = B2, External = B2
- Finish: F3 as per NZS3114.

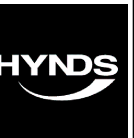
MATERIALS

VOL (m³/unit) =
WT (ton/unit) = 21 T
CODE = HF2550KIT

REVISIONS

REV #	REVISION DESCRIPTION:	DATE:	DRAWN:
A	Issued For Approval	26 Nov 24	GH
1	Issued For Construction	05 Nov 25	GH
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PO Box 58142, Botany, Auckland, 2163
Tel: 09-274 0316
Fax: 09-272 7485
email: technicalservices@hynds.co.nz



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ISO 9001 CERTIFIED MANAGEMENT SYSTEM

PROJECT DESCRIPTION:

Hynds Stormwater

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-
-

SERVICE DETAIL:

Hynds Filter Ø2550

-
-

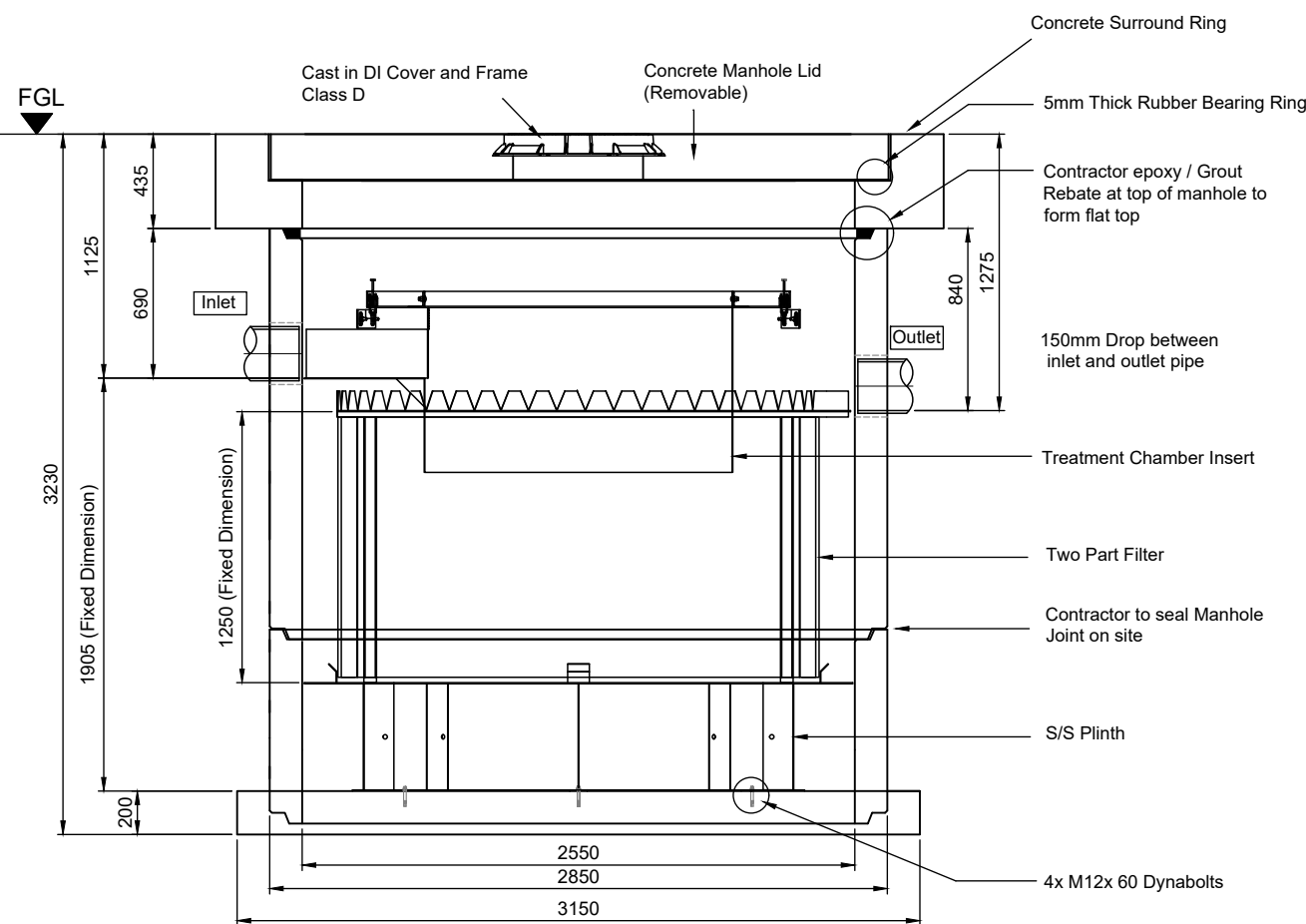
General Arrangement/ Customer approval

Inlet / Outlet Pipe 225mm PVC	Required
Please Specify	
Outlet Pipe angle 45° to 315°	

I AUTHORISE HYNDS PIPES SYSTEMS LTD TO PROCEED WITH THE MANUFACTURING OF THIS PRODUCT SPECIAL AS DETAILED ABOVE.
I ACKNOWLEDGE THAT ANY SPECIALS, ONCE MANUFACTURED, ARE DEEMED TO BE MY (CUSTOMERS) PROPERTY & ARE NON REFUNDABLE. PLEASE NOTE COSTS ARISING FROM CHANGES REQUESTED AFTER SIGNING THIS DRAWING WILL BE BORNE BY THE CUSTOMER.

NAME :- SIGNATURE :-

DATE :-



Section A-A