

Hyblock - Engineered Retaining Wall System

Technical Guide D15.7

Hyblock Engineered Retaining Wall System is an aesthetical precast big block system, suited for fast and cost effective retaining walls.



Applications

Residential subdivision
Commercial development
Local Authority works
Gravity & MSE wall applications

Product Attributes

Simple and quick installation
Made to order surface finish options available
Robust and durable
Voids can be utilised for excess site

material* site conditions dependant

100 year design life (NZS 3101)
Large face (2m²) for quick and easy installation
Available in Marine Grade

Sustainability

Available in Hynds LC® low carbon concrete
Verifiable carbon footprint data available
Customisable for climate-resilient infrastructure

Quality/Environment/Health & Safety

Hynds is certified to ISO 9001:2015, ISO 14001:2015 and ISO 45001:2018
Manufactured to F3/F4 finish as detailed in NZS3114:1987

Approvals/Standards

Purpose designed for various load configurations up to 12kpa Surcharge
NZS 3101, Concrete Structures Standard
NZS 3109, Concrete Construction

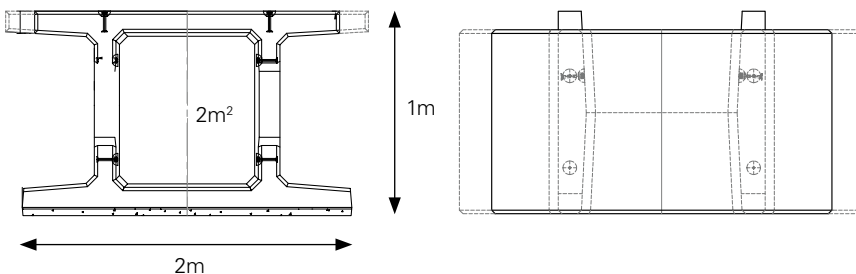
HyBlock Range

- Very cost effective retaining wall solution – easy to prepare; quick surface area construction to install; no specialised equipment needed
- A range of surface finishes are available. Our manufacturing technique also allows for customised finishes tailored to the wall owners vision
- Available throughout New Zealand supplied by Hynds nationwide Branches and delivery fleet
- Superior product quality manufactured in Hynds Precast facilities
- Up to 3 metres in height for standard gravity walls. For MSE wall configuration please contact your Hynds Rep

	1 Meter High Block	Half Height Block	1 Meter High Top Block	Half Height Top Block	End Panels 1m High 0.5m High
HyBlock - Half Width	 Half Width Block = 1.48 T	 Half Width Half Height Block = 1.03 T		 Half Width Top Block = 1.03 T	 Half Width Block End Walls 0.745 T 0.372 T
HyBlock - 1200	 1200 Top Block = 2.15 T	 1200 Half Block = 1.18	 1200 Top Block = 2.1 T	 1200 Half Top Block = 0.87 T	 1200 Block End Walls 0.700 T 0.350 T
HyBlock - 1800	 1800 Block = 2.65 T				 1800 Block End Wall = 1.073 T
HyBlock - 2400	 2400 Block = 2.75 T				 2400 Block End Wall = 1.44 T
HyBlock - Capping Block	 Taper Block Type 1 = 0.89 T	Please Note - 45 Deg and 90 Deg Corner Blocks under development Bespoke Block types for Projects are possible - please discuss with Hynds Engineers			

Note:

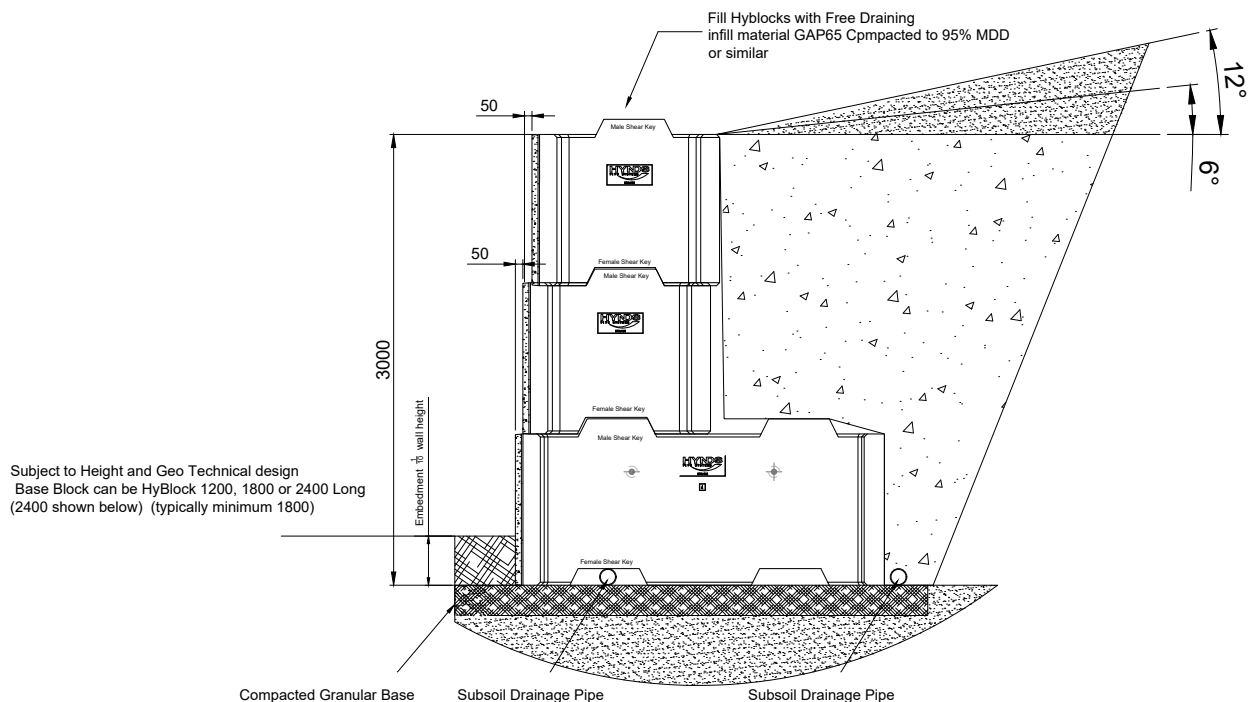
Standard face profile



Design Options

- Suitable for gravity load cases: 0-3m
- Backslope – 0-26deg
- Toe embedment = 1/10 of Wall Height
- Local Consultant to confirm Site Specific Engineering parameters on all projects
- Bedding shall Good ground as define by NZS3604 (2011), Allowable Bearing capacity = 100Kpa, Ultimate Bearing capacity = 300kpa or as designed
- No watertable influence
- Site subsoil class C = Shallow soil sites
- Infill material compacted to 95% MDD
- Design scenarios available
 1. Granular material, backslope angle = 0, Surcharge = 12Kpa
 2. Granular material, backslope angle = 26, Surcharge = 5Kpa
 3. Cohesive material, backslope angle = 0, Surcharge = 12Kpa
 4. Cohesive material, backslope angle = 26, Surcharge = 5Kpa

FIG. 1 Cross section

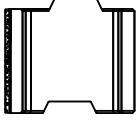
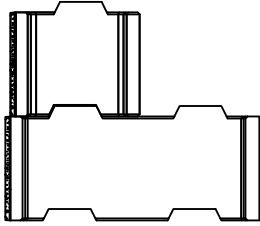
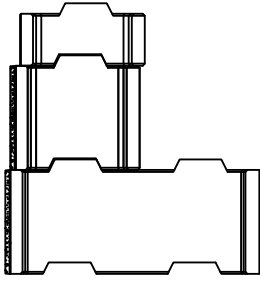
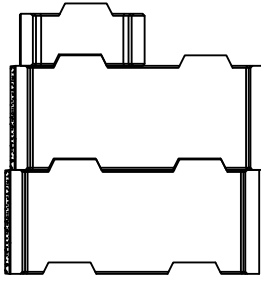
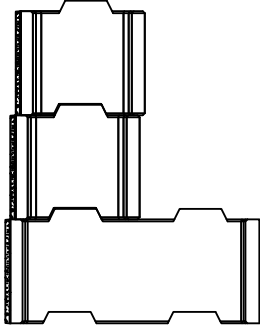
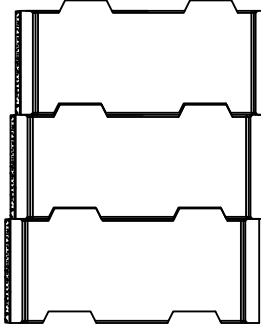


Section - Typical Vertical Installation

Section Information shown is provided as **guidance only** and should not be used for consenting or construction.
It is critical a site specific design and specification by a local Consulting Geotechnical Engineer is completed for each individual project .

Slope & Surcharge Scenarios

Standard options as shown below. Made to order special options are available upon request

Wall Height (m)	Type A	Type B
1m Design Senario	 1, 2, 3, 4	
2m 1m Design Senario	 1, 2, 3, 4	
2.5m 2m 1m Design Senario	 1, 2, 3	 4
3m 2m 1m Design Senario	 1, 2	 3, 4

- Design Senario
1. Cohesiveless backfill materials, backslope angle = 0°, Surcharge = 12kPa
 2. Cohesiveless backfill materials, backslope angle = 12°, Surcharge = 5kPa
 3. Cohesive backfill materials, backslope angle = 0°, Surcharge = 12kPa
 4. Cohesive backfill materials, backslope angle = 12°, Surcharge = 5kPa

TABLE 1 Design Assumptions for Cohesiveless Soil

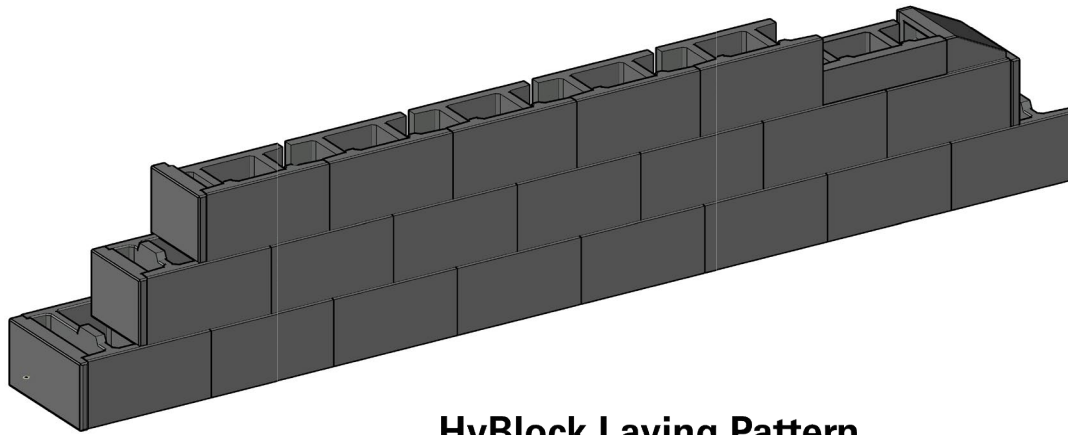
Soil-Wall Friction Angle, δ	=	19 Degree
Retained Soil Friction Angle, Φ	=	37 Degree
Retained Soil Cohesion, c	=	0 kPa
Retained Soil Unit Weight, γ	=	20 kN/m ³
Granular Base Unit Weight, γ	=	20 kN/m ³
Granular Base Friction Angle, Φ	=	37 Degree
Granular Base thickness	=	0.2 m
Foundation Soil Friction Angle, Φ	=	28 Degree
Foundation Soil Cohesion, c	=	5 kPa
Foundation Soil Unit Weight, γ	=	17.0 kN/m ³
Foundation Soil Unit Weight, γ	=	7.2 kN/m ³
Foundation Soil Ultimate Shear Strength, S_u	=	60 kPa
Class C soil, Z value = 0.28, Importance Level 2 structure, 1:500 return period		
Horizontal earthquake accel factor, PGA, $k_h = 0.372$ g		Design
Horizontal earthquake accel factor, PGA, $k_h = 0.168$ g		Adopted (for 100mm allowable displacement)
Horizontal earthquake accel factor, PGA, $k_h = 0.157$ g		Adopted (for 130mm allowable displacement)
Horizontal earthquake accel factor, PGA, $k_h = 0.152$ g		Adopted (for 150mm allowable displacement)

TABLE 2 Design Assumptions for Cohesiveless Soil

Soil-Wall Friction Angle, δ	=	14 Degree
Retained Soil Friction Angle, Φ	=	28 Degree
Retained Soil Cohesion, c	=	2 kPa
Retained Soil Unit Weight, γ	=	17 kN/m ³
Granular Base Unit Weight, γ	=	20 kN/m ³
Granular Base Friction Angle, Φ	=	37 Degree
Granular Base thickness	=	0.2 m
Foundation Soil Friction Angle, Φ	=	28 Degree
Foundation Soil Cohesion, c	=	5 kPa
Foundation Soil Unit Weight, γ	=	17.0 kN/m ³
Foundation Soil Unit Weight, γ	=	7.2 kN/m ³
Foundation Soil Ultimate Shear Strength, S_u	=	60 kPa
Class C soil, Z value = 0.28, Importance Level 2 structure, 1:500 return period		
Horizontal earthquake accel factor, PGA, $k_h = 0.372$ g		Design
Horizontal earthquake accel factor, PGA, $k_h = 0.168$ g		Adopted (for 100mm allowable displacement)
Horizontal earthquake accel factor, PGA, $k_h = 0.157$ g		Adopted (for 130mm allowable displacement)
Horizontal earthquake accel factor, PGA, $k_h = 0.152$ g		Adopted (for 150mm allowable displacement)
Class C soil, Z value = 0.28, Importance Level 2 structure, 1:500 return period		

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Assembly - various options



HyBlock Laying Pattern

FIG. 2 HyBlock - Laying Pattern Standard Blocks

Achievable curve Radius = 47m

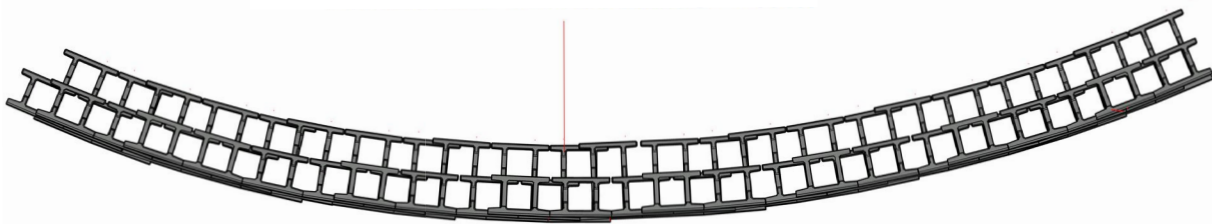


FIG. 3 HyBlock - Laying on Curve Pattern minimum radius = 47 metres

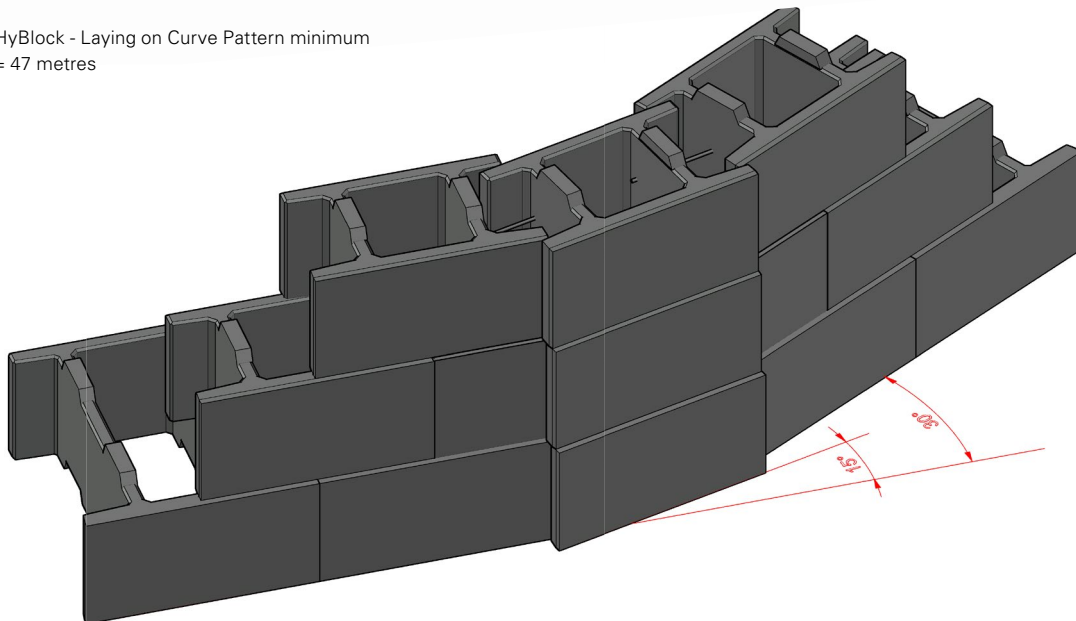


FIG. 4 HyBlock - Laying on 15 / 30 Deg Angle Layout

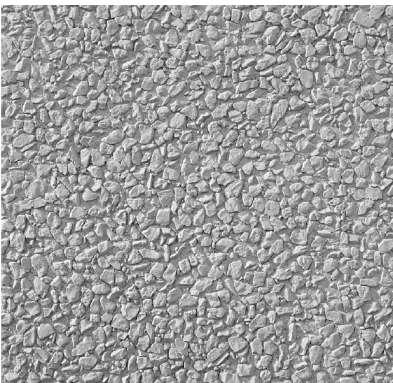
Facing Options Available

Standard options as shown below. Made to order special options are available upon request

Reckili liner pattern

2/41 Mosel

A rock pattern with small, flat rock arranged like a gravel bed.



Reckili liner pattern

Schist



Reckili liner pattern

Hynds Rock Large Stone



Handling

Blocks are supplied with lifting anchors cast into the top of each unit. Appropriately rated chains must be used when handling the units. Lifting anchor positioning and lifting equipment specifications can be supplied upon request. All Blocks incorporate lifting anchors for safe lifting and must be used with the correct lifting clutch.

Hynds Pipe Systems has designed and manufactured the blocks with a minimum dynamic factor of 1.2. This dynamic factor requires that all the following conditions are observed when lifting, moving or placing the culverts: 1. Lifting with mobile plant (such as an excavator or similar) where equipment is specifically exempt from the requirements of the PECPR Regulations 1999, subject to the conditions outlined in the New Zealand Gazette, No. 104, September 2015 and 2. Lifting, travelling and placing over rough or

uneven ground where anchor failure is not anticipated to cause harm or injury, by adopting procedures such as: a. Transporting the element as close as practical to ground level (300mm recommended) b. Establishing and maintaining exclusion zones c. Transporting only precast concrete elements that are unlikely to topple if they were to hit the ground d. Inspecting lifting anchors both after transportation and before final lifting into place Refer to “Safe work with precast concrete - Handling, transportation and erection of precast concrete elements” published by Worksafe New Zealand (October 2018) Shock loads resulting from travelling with suspended Blocks over rough terrain and uneven ground may exceed design, dynamic and safety factors of the lifting systems. It is essential that care is taken during lifting and transporting as additional stresses could result in anchor failure.



Branches Nationwide Support Office & Technical Services 0800 93 7473

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